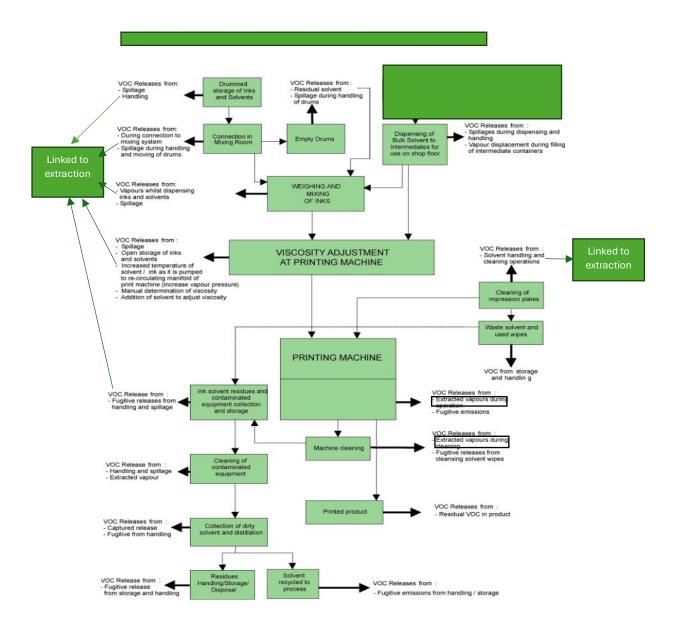


Potential VOC releases from BOR Ink Process



PG6/17(11) 18



St Neots Stack Emission Monitoring

Location/ Process Involved	Substance Sampling for	Pump Flow Rate 1 / Min	Sampled Volume (Litres)	Sample ID	Sampling Pump Used &	Sampling Period (Minutes)	Laboratory Results (μg)	RESULT (mg/m3)	FLOWRATES
Ink Mixing / cleaning room exhaust	Volatile Organic compounds	110 mls/ min	3.74 litres 0.00374 m3	IR1	S/N Gilair	34	Total VOC's (as ethyl acetate) - 62	Total VOCs = 17.4	7.5 m/s